

PALA

Est. 1973

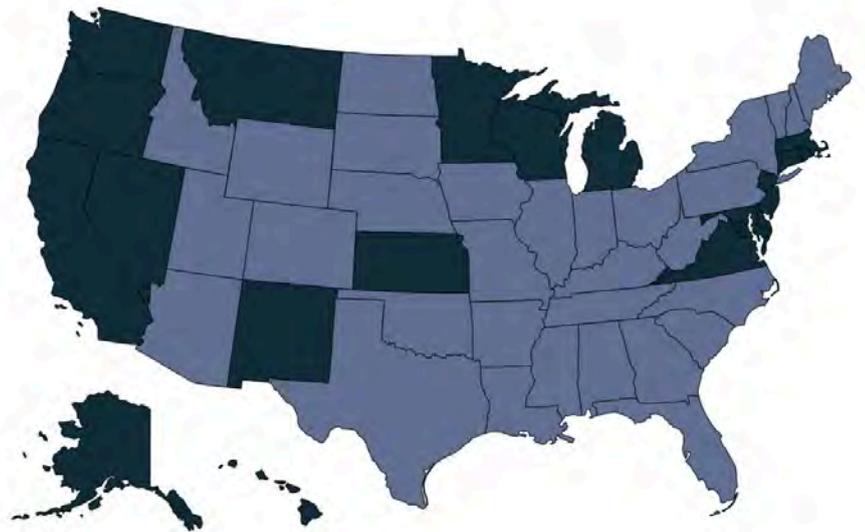
**Employee Owned.
Relationship Driven.**



Industrial Construction, Tanks & Vessels

PALA is your single source for turnkey industrial construction services completed safely and according to your exact specifications. From civil, structural and piping to aboveground storage tanks and vessel fabrication, we bring a personalized employee owned touch to every project and deliver outstanding results through safe, reliable industrial construction methods.

**Proudly providing
services in
over 30 states
with offices located in
Louisiana and Texas.**



PALA's Core Values

At PALA, our core values drive everything we do, from our interactions with our clients to our exceptional care, safety, and attention to detail at the worksite.

SAFETY FIRST

Above all else, we believe in putting safety first. We deliver exceptional services thanks to our team's dedication to working properly and safely

CONTINUOUS IMPROVEMENT

Our services are only as good as our education. Our management prioritizes employee training to ensure the very best in industrial construction.

QUALITY

Our "do it right the first time" mentality exemplifies our dedication to quality. Quality is built into every one of our projects from start to finish, from ITP to Turnover.

EXCEPTIONAL RELATIONSHIPS

We believe strong teams build strong projects. By empowering Employee Owners, we're able to form trusted partnerships with clients and execute projects with precision, safety and integrity.

www.palagroup.com

PALA GROUP



- Industrial Construction
 - Piping
 - Civil
 - Structural
- Tanks
 - New and Repairs
- Vessels
 - Div I & Div II



- HDPE & Plastic Piping Systems
- Plastic Pipe Services
- Containment Liner Solutions
- Protex™ Concrete Mattress Erosion Control Systems



- Industrial Generators
- Transfer Switches
- Service and Maintenance
- Generator Installation
- Rental
 - Emergency Power
 - Construction



- Helical Piles



- New & existing tank/vessel rubber lining, removal, & relining
- Specialty coatings, barge liners, & maritime services
- 24-hour turnaround & emergency response available



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HELICAL PILES

Design Aid, Supply & Installation

Helical Piling Advantages and Benefits

- Fast and Clean Installation
- Minimal Vibrations
- All Weather Installation
- Small Footprint
- No Spoils
- Instant Loading Capacity
- Low Overhead Installation Capability
- Removable and reusable

**ELITE
HELICAL**



***Turnkey Design & Installation
Over 50+ Years Combined Helical
Pile Installation Experience***

For more information, email
DBraude@elitehelical.com or scan the
QR Code to visit our website.

TANK MAINTENANCE AND REPAIRS

Tank Maintenance

PALA provides comprehensive tank maintenance services. All repairs are performed to meet API-653 standards, and our capabilities are all inclusive from civil repairs, tank repairs and pipe installation.



Storage Tank Repairs

- Tank Demolition
- Bottom Repairs, Patches and Replacement
- Roof Replacement (Cone, Dome, EFR & IFR)
- Shell Repair and Replacement
- Floating Roof Seal Inspections, Repair and Replacement
- Roof Drain Systems
- Foam Systems
- Tank Access-Handrails, Ladders, Stairs, etc.
- ASME Coded Vessel and Sphere Repairs

NEW STORAGE TANKS

PALA has constructed API aboveground storage tanks for 40+ years. Our team has extensive expertise in the design, fabrication and construction of storage tanks built under the API-650, API-620 and AWWA standards. When you're looking to build a new tank, our team of experts is here to get the job done quickly and safely.

Field Erected Storage Tank Services

- In House-Tank Engineering
- 3D Modeling, Scanning Evaluations and Tank Calibrations
- Foundations / Dike Installations
- Modular Erection
- Internal and External Tank Piping

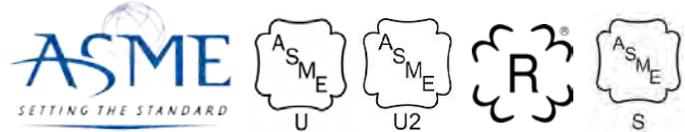


PRESSURE VESSELS

With fabrication facilities located in Hammond, Louisiana, PALA provides expert pressure vessel design, fabrication, and maintenance services. Whether you need an ASME pressure vessel designed for a new facility, or you're looking for repair support for a coded pressure vessel, we are trained and authorized to help.

Pressure Vessel Fabrication Capabilities

- ASME Div. I and Div. II Vessels
- ASME Vessel Repair
- Section VIII Pressure Parts
- Process Skids
- Piping
- Alloy (Segregated Shop) or Carbon Steel



FABRICATION SHOP

PALA's fabrication facility are located in Hammond, Louisiana with 70,000 square feet under roof on 37 acres. We are holders of "R", "U", "U2" and "S" Stamps and are authorized to design, fabricate and repair coded pressure vessels.

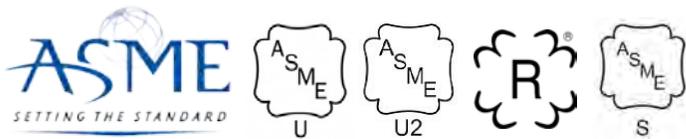
Fabrication Shop Services

- ASME Div. I & II Code Vessels
- ASME Vessel Repair
- API-650, API-620 & AWWA Tanks
- Process Skids
- Section VIII Pressure Parts
- Plate Processing & Rolling
- Tank Components



State of the Art Equipment

- Lincoln Manipulator
- Collaborative Robotic Welder
- 23' Hook Height
- 12' x 100' Plasma Cutting Table
- Plate Roller (2" thick)
- Angle & Structural Roller



Specializing in Alloys:

With a 10,000 square foot shop solely dedicated to alloys, PALA's fabrication experience covers weld types such as: stainless steel, duplex, hastelloy, monel, titanium, & more.



TURNKEY INDUSTRIAL CONSTRUCTION

At PALA, we provide turnkey construction services tailored to various client needs, self-performing in disciplines such as mechanical piping, structural steel, equipment setting, and civil construction.

Mechanical Piping

- Pipe & Pipe Rack Installation
- Tie Ins
- Hot Taps & In-Service Welding
- Demolition
- Field Routing & Design of New Piping Systems



Structural

- Structural Skid Units
- Design & Fabrication of Temporary Supporting Systems
- Steel Structures
- Structural Buildings
- Steel Associated with Equipment Installation



Civil

- Foundations: Equipment, Tank, Skids & Buildings
- Truck & Tank Car Loading & Containment Areas
- Concrete Catch Basins & Metallic Drainage Piping
- Pre-Cast & Cast in Place Sumps
- Area Paving & Walkways
- Building Foundations

Equipment Setting

- Pumps and Compressors
- Exchangers
- Clarifiers and Mixers
- Weigh Scales and Filters
- Fabricated Silos, Pots and columns
- Conveyors and Bucket Elevators
- Roasters and Dryers
- Package Boilers and Chillers
- ASME Pressure Vessels

MAINTENANCE & SUPPORT SERVICES



One coordinated team delivering maintenance execution, project services, and technical support to reduce downtime and improve overall site performance.

Dedicated Nested Maintenance & Small Capital Project Teams

Full-time PALA craft and supervision stationed at owner sites year-round to handle day-to-day maintenance, repairs, reliability, and small capital project needs.

Integrated Staffing & Support Services

Scheduling, planning, engineering, procurement, document control, safety support, and other support-service roles embedded as needed.

Flexible Deployment for Emergency Events & Turnaround Support

Rapid mobilization of additional resources for emergency events, outages, and turnarounds, ensuring continuity and consistency across the facility.

Improved Responsiveness & Cost Efficiency

Streamlined communication, faster decision-making, and reduced contractor turnover through long-term, embedded PALA personnel.

